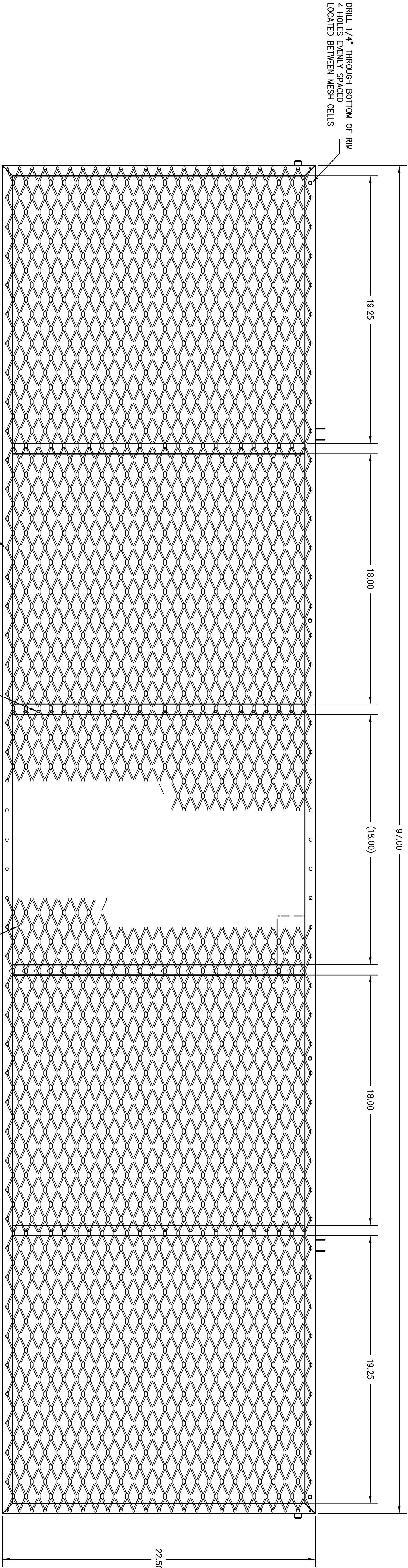
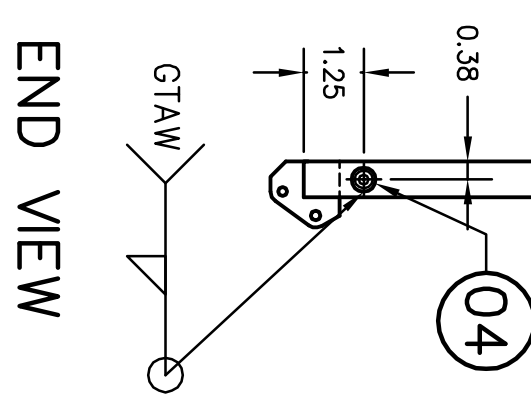
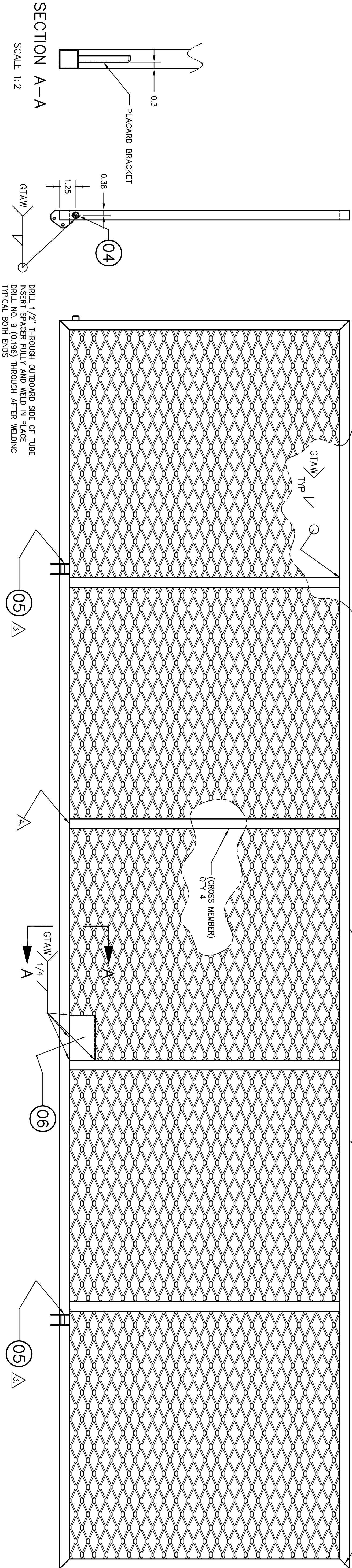


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED: CHANGED 36273-01 TO 84263-01: ITEM #'S ADDED	BAC	10/07/2014
	WELDING ROD UPDATED: # OF WELDS DOWN BRACE TUBES INCREASED		



GTAW TYP 1/4" ATTACHMENT OF MESH TO RIM: WELD EACH INTERSECTION

GTAW TYP 1/4" ATTACHMENT OF MESH TO CROSS MEMBERS: WELD FIRST FIVE INTERSECTIONS THEN EVERY SECOND INTERSECTION ADDITIONAL WELDS ARE PERMITTED AS REQUIRED



END VIEW

SECTION A-A  
SCALE 1:2

01 LID ASSEMBLY

TOP VIEW

BOTTOM VIEW

03 MESH

02 ALL LID MEMBERS

(GROSS MEMBER)  
QTY 4


05 A

06

05 A

- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
  3. INSTALL ITEM 5 (LID HANDLE PROVISIONS ASSEMBLY) IN ACCORDANCE WITH AERO DESIGN LTD. DRAWING 84263.
  4. DRILL #30 (0.129) HOLES IN LONG TUBE MEMBERS AT BRACE LOCATIONS TO VENT WELD GASSES. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
  5. FINISH: THOROUGHLY CLEAN AND POWDER COAT LID ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	36204-10	06	PLACARD BRACKET			
1	84263-01	05	LID HANDLE PROVISIONS ASSEMBLY			
2	49216-01	04	SPACER			
A/R	3/4 - 16"	03	MESH	MILD STEEL	COMMERCIAL	
A/R	94012-01	01	LID ASSEMBLY	4130 STEEL COND. N MIL-T-6736	0.75 X 0.035 SQR TUBE	

APPROVALS		DATE	
DRAWN: R. RATHWELL		05 AUG 11	
CHECKED: E. BURCOIN			
<div>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS                      ANGLES X.XXX           ±0.010           ±1/2° X.XX           ±0.03 X.X           ±0.1</div>			
<div><div></div><div><b>AERO DESIGN LTD.</b> 9886A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca</div></div>			
EUROCOPTER AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET LID ASSEMBLY (EXTRA LARGE)			
SCALE 1 : 4		DWG. SIZE	DWG. NO.
SHEET 1 OF 1		A1	94012
		REV.	1